

Work Order ID 128778

128778

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Item ID: D2652 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Bushing
 Start Date: 1/26/15 Start Qty: 120.00 ***120*** Cust Item ID:
 Required Date: 2/06/15 Req'd Qty: 120.00 ***120*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>012A</u>	0.00							
130									
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

133 DAE
 06
 8-39
 JAN 31 2015

MLS 15-02-02

4152-2

Picklist Print

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Work Order ID: 128778

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Parent Item: D2652

D2652

Parent Item Name: Bushing

Start Date: 1/26/15

Required Date: 2/06/15

Start Qty: 120.00

Required Qty: 120.00

Comments: IPP Rev:B02.06.13Now machined in house.NG

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M303R0.500		Purchased	No			100	f	29.4330	0.055	7		DAS 37 9-89	15-01-29
M303R0 500													
303 Round Bar 0.500"													
						<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>			
						MAT028		29.433					
						M130451		29.433		7 ft.			

128778

FIRST ARTICLE INSPECTION CHECKLIST

[illegible]

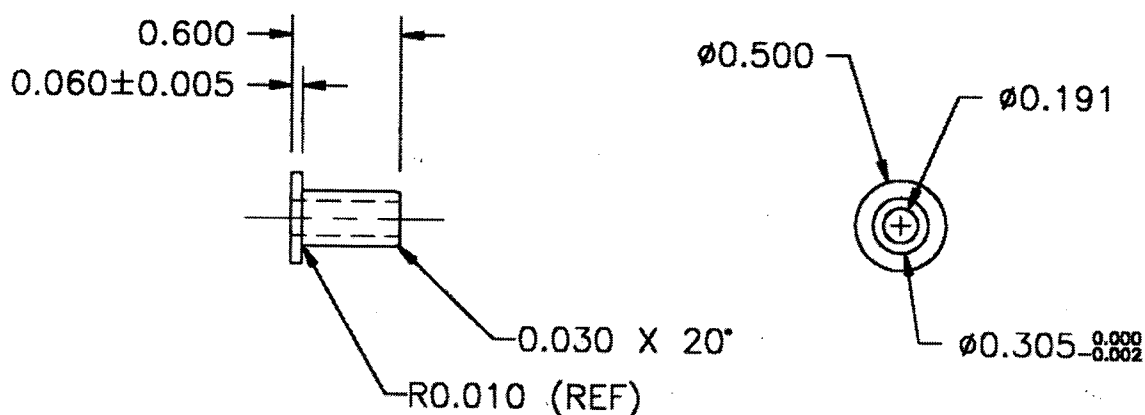
DAS		DAS			
Measured by:	37 307	Audited by:	40 200	Preliminary Approval:	
Date:	15-01-20	Date:	15/01/30	Date:	

Rev	Date	Change	Revised by	Approved
A	03.12.12	New Issue	KJ/RF	
B	13.09.10	Dimension revised per QSI 018	KJ	



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2652	REV. A SHEET 1 OF 1
DATE 97:03:25		TITLE BUSHING	SCALE 1:1

RELEASED
97/04/25 DS



128778
WFO

MATERIAL: AISI 303 SS
NOTE: BREAK ALL SHARP CORNERS 0.010 MAX
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED